

# Sustainable is not enough



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### 3. Caters to Customization

Customization supports demand-driven production models that reduce overproduction and material waste. By aligning manufacturing volumes closely with actual market requirements, the sector can avoid excess inventory and unnecessary resource consumption. Regenerative thinking, thus, integrates smart production strategies with environmental responsibility.

### 4. Bio-economy

The transition toward a bio-economy involves adopting bio-based technologies such as enzyme-assisted processing, renewable tanning agents, and organic waste valorization. These approaches reduce reliance on petrochemical inputs and encourage innovation rooted in biological systems. The integration of bio-based solutions strengthens both sustainability and industrial competitiveness.

### 5. Infinite Circular Economy: Land to Leather to Land (3L)

Leather inherently connects agricultural systems to durable products. Derived from livestock linked to land, transformed into long-lasting materials, and capable of biodegradation under appropriate conditions, leather has the potential to complete a natural cycle: Land to Leather to Land (3L). Strengthening this circularity through responsible sourcing, cleaner processing, and mindful product development can position leather as a model material within a regenerative industrial framework.

The Regenerative Net-Positive approach represents a forward-looking and progressive evolution for the leather industry. It calls for collaboration among scientists, manufacturers, policymakers, and designers to move beyond compliance-driven sustainability toward systems that actively restore environmental balance.

By embracing regeneration, the leather sector can transform from being resource-efficient to becoming resource-positive, demonstrating that industrial growth and ecological responsibility can move forward together.

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**"THE GREATEST THREAT TO OUR PLANET IS THE BELIEF THAT SOMEONE ELSE WILL SAVE IT."**  
- ROBERT SWAN

**"Sustainability slows damage. Regeneration repairs it."**

# MECHAI

## Human + Machine + AI a new industrial balance

Normally, when we hear topics like garments, leather machinery, automation, or Artificial Intelligence, we imagine an intellectual person (read: nerd) sitting in front of a screen, typing complicated technical words. We read through everything, nod a few times pretending to understand, and by the time we reach the conclusion, we usually fall into one of two mindsets.

### Type I:

"Artificial Intelligence will replace jobs. Machines will take over. Maybe even my role will become outdated. What do we do? Are we doomed?"

### Type II:

"AI is still dumb. It can't even solve basic problems correctly sometimes. Human intelligence is superior. Nothing can replace us." Both reactions are understandable.

But what if there is a **Type III**?

I once asked AI if it could replace humans in manufacturing. It replied: *"I can calculate the pattern, optimize the material, and predict the demand... but someone still has to explain to the customer why the delivery is late."* So, for now, humans remain essential.

### Introducing **Type III: MECHAI**

Type III is neither fear nor denial. It is collaboration. Let's call it MECHAI - the synergy of Human Capability (Me), Machinery (Mech), and Artificial Intelligence (AI).

- Me represents us—human creativity, judgment, intuition, ethics, and experience.
- Mech represents machinery—precision, strength, endurance, and consistency.
- AI represents artificial intelligence—data analysis, prediction, pattern recognition, and optimization.

When these three come together, something powerful happens. Machines carry the load. AI processes the data. Humans provide meaning, direction, and conscience. And suddenly, the goal becomes simple: getting the work done better than ever before.

### The Reality of Our Industry

The garments and leather industries have continuously evolved from manual craftsmanship to mechanization, automation, and now digital transformation. Today, technologies such as AI-assisted pattern optimization, automated nesting for improved material utilization, machine vision for quality inspection, and predictive analytics for demand forecasting are steadily becoming part of modern manufacturing ecosystems. These are not disruptions, but enablers of efficiency and innovation.

### Where Humans Still Lead

Machines calculate. AI predicts. But humans interpret meaning. In garments and leather product development, design is not only about efficiency. It involves aesthetics, ergonomics, cultural understanding, storytelling, and emotional value. A machine may suggest an optimal cutting layout, but it cannot understand the emotion behind craftsmanship or the subtle balance of proportion in a beautifully designed product. That remains our domain.

### The Shift Toward Smart Manufacturing

Across the world, manufacturing is moving toward smart production systems—AI-assisted quality inspection, robotics-supported processes, data-driven inventory planning, automated grading and cutting, and real-time machine performance monitoring.

The real question is not whether automation will arrive—it already has. The real question is: **Will we resist it, ignore it, or master it?**

### Becoming Type III

To become Type III—to adopt the MECHAI mindset—requires a small shift in thinking. Instead of fearing machines, we learn how they work. Instead of ignoring AI, we understand how to use it. Instead of competing with technology, we collaborate with it. At the same time, we strengthen what machines cannot replicate: creative thinking, design sensibility, ethical judgment, and human-centered innovation.

The future of garments and leather manufacturing will be neither fully automated nor completely manual. It will be intelligently hybrid.

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